

DESCRIPTION

PFF85-280

FRONT LOWER ENGINE MOUNT BUSH

INSTALLATION GUIDE

Product description:

PFF85-280 Front Lower Engine Mounting Bush & Inserts is a replacement bush kit that includes inserts that are designed to fit into voids in the bush, allowing tune-ability of engine movement, perfect for stiffening mounts ahead of track days and performance events. This part replaces OE numbers: 1H0199609 K,E,F,B,J,G & J.

Contents (parts per pack):

2 x bushes

2 x inserts

1 x grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- Support the engine, remove the original rubber mounts from above and below the cross member. The 1. original lower washer and the upper cup/sleeve along with the bolts need to be reused.
- 2. Fit the larger A bush into the upper side of the cross member with the voiding facing upwards. Refit the original upper cup/sleeve into the A bush.
- 3. From below the cross member fit the smaller B bush into the cross member over the protruding sleeve, the voided side facing downwards.
- 4. Refit the original lower washer and bolt (torque to manufacturers settings) to secure the bush in place.
- 5. Lower the engine from the support and re-bolt the engine to the mounting.
- 6. The bush can be 'tuned' by using the supplied C & D inserts, this will stiffen the mount. To fit the inserts the upper cup and lower washer will need to be removed. Fit the longer C insert into the voiding of the larger A bush from the top, fit the D insert into the voids of the lower bush from the under side. Refit still using the original cup/sleeve and washer.

